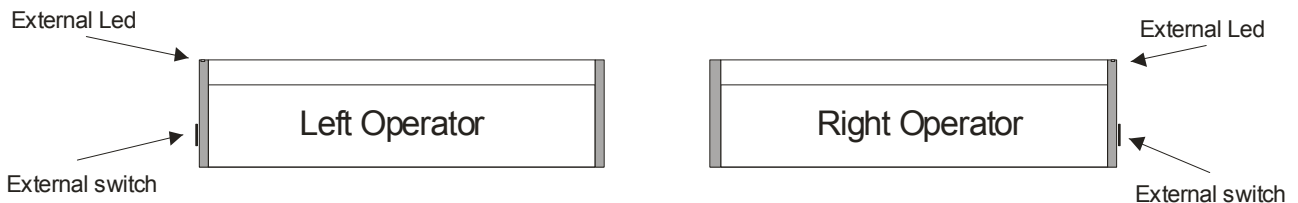


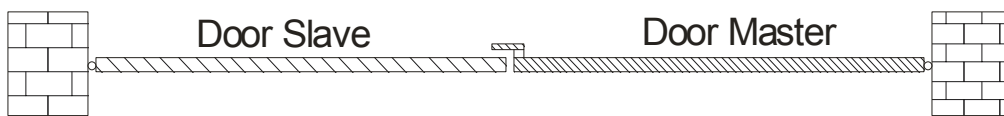
DIGIWAY DOUBLE DOOR

INSTRUCTIONS FOR DOUBLE DOOR SET-UP

1. Identify the operator for the RIGHT DOOR (see external sticker) by the position of the external switch :
 - a. External switch + led on RIGHT SIDE = RIGHT DOOR OPERATOR
 - b. External switch + led on LEFT SIDE = LEFT DOOR OPERATOR



2. Mount both the operators on the wall by referring to the Single door Installation Manual;
3. Identify the MASTER OPERATOR : the Master Operator drives the door which opens first and closes last;



4. Where installed, connect the radar sensors (external and/or internal) only to the electronic card of the Master Operator ;
5. Connect the NC contacts of all the safety devices (photocells) in series configuration to the input of the Master Operator (re-Open and Stop);
6. If no safety device is used, make a bridge to the terminal boards of the Master Operator card (terminals no 1-2-3);
7. Connect the magnet lock (where used) to the Master Operator card;
8. Connect the twisted cable (provided) for the door synchronization between the terminals 24-25 of the two motors respecting the number: 24 left with 24 right, 25 left with 25 right.



CALIBRATION

9. Disable the radar inputs or disconnect the corresponding terminals from the electronic card of the master operator.
10. Set to “0” the external switch of both the motors
11. Close both the doors in the right way
12. In case of overlapping of the doors, set to ON the dip-switch N° 1 of both the electronic cards: this will add a delay during the opening and the closing to avoid the doors to get stuck.
13. Should the push & go function has to be enabled, set the dip switch N° 2 to ON position on each card.
14. Set the remaining dip-switches in the same position on both the motors.
15. Set back in position “I” the external switches of the MASTER and the SLAVE
16. CASE A : the external led of the MASTER and the SLAVE are the BLINKING RED: it means that the operators have never been programmed.
In this case give a small push FIRST on the MASTER DOOR and THEN on the SLAVE DOOR.
At this point both the doors will make a complete cycle and will close after a short time.
At the end both the led will become STABLE GREEN and the programming phase is finished.

CASE B : the external led of the MASTER and the SLAVE are STABLE GREEN: it means that the operators have already been programmed.
In this case keep on pushed the button P1 for 4 sec. until the GREEN LED starts blinking. Then release it and push it again for a while: the led will begin to blink RED.
Repeat the same operation also for the door SLAVE
Give a small push FIRST on the MASTER DOOR and THEN on the SLAVE DOOR.
At this point both the doors will make a complete cycle and will close after a short time.
At the end both the led will become STABLE GREEN and the programming phase is finished.

NOTE

- A) The inputs for safety devices (as the photocells) of the slave operator are disabled and it isn't necessary to make a bridge;
- B) The START inputs located on the Slave door work on the Slave door but don't transmit the command to the Master Door;
- C) The external switch of the SLAVE operator changes its functionality as follows:

“I” : AUTOMATIC MODE

“0” : DOOR FREE

“II” : NO FUNCTION. In this case to set the door always open it's enough to set to position “II” only the external switch of the master door.